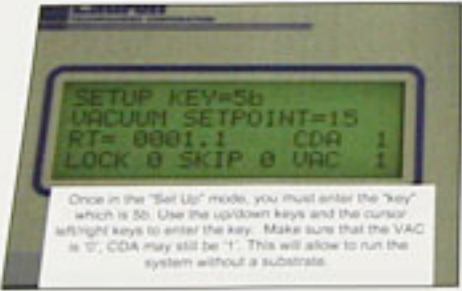




Before re-calibrating any system, consult the support department at Laurell Technologies.



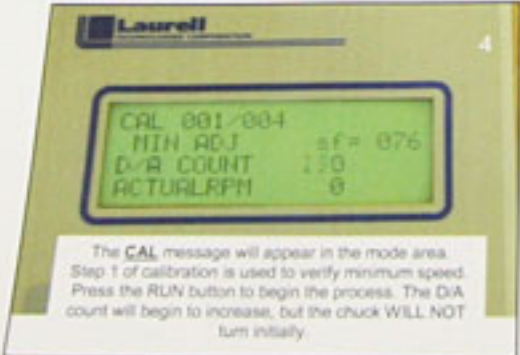
To enter the calibration mode, simultaneously press the "Del Stop" and "F1" keys.



Once in the "Set Up" mode, you must enter the "key" which is 5b. Use the up/down keys and the cursor left/right keys to enter the key. Make sure that the VAC is '0', CDA may still be '1'. This will allow to run the system without a substrate.



Once the key has been entered, access to the "calibration Mode" can be gained by simultaneously pressing the **ENTER** and **E1** keys.



The **CAL** message will appear in the mode area. Step 1 of calibration is used to verify minimum speed. Press the **RUN** button to begin the process. The D/A count will begin to increase, but the chuck **WILL NOT** turn initially.

